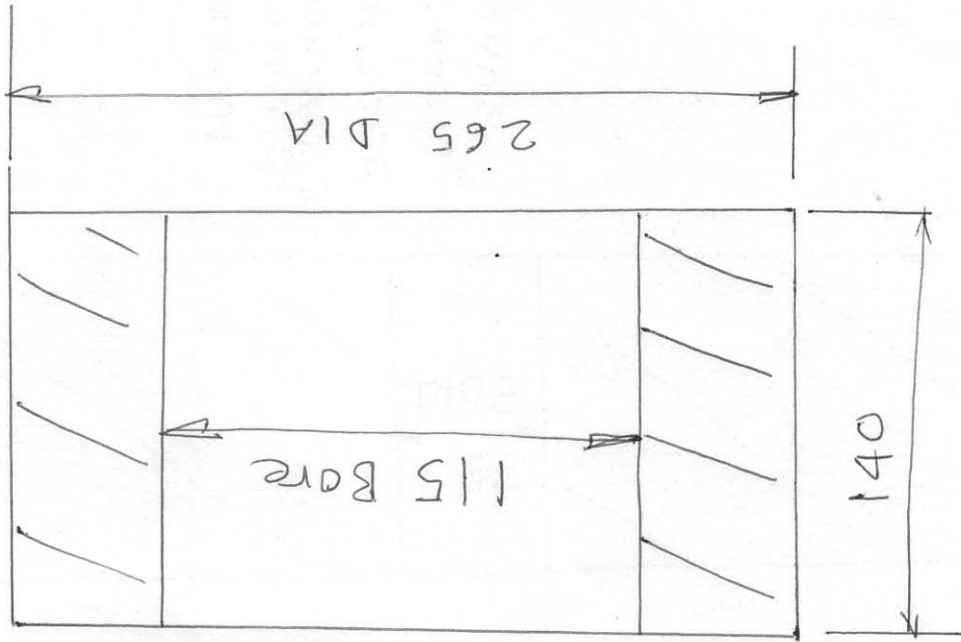
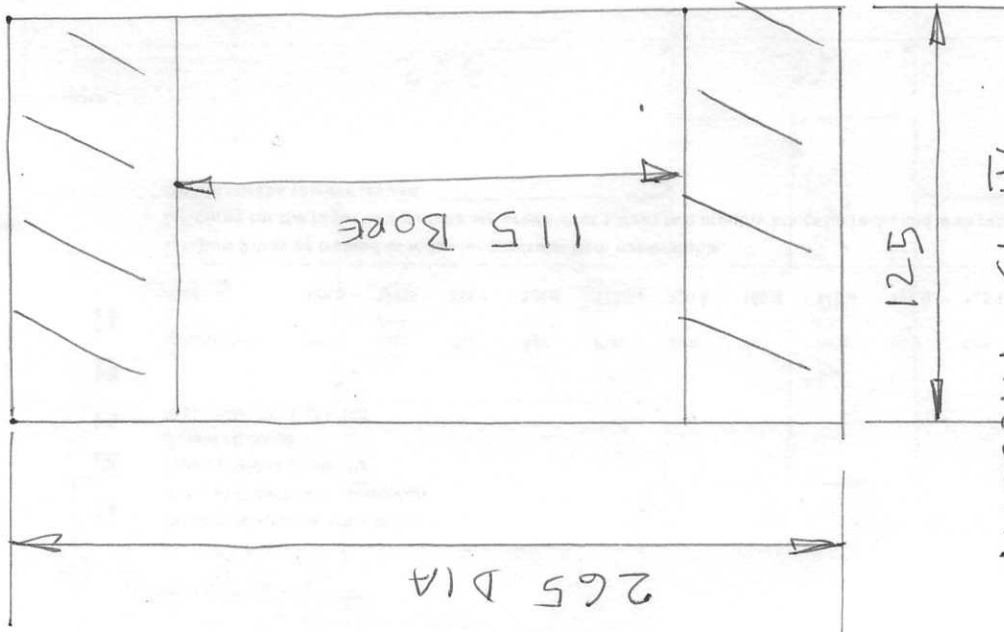


FORGED BLANK,  
SKETCH - 'D'



MATERIAL - CL-IV  
VOLUME HARDENED & TEMPERED  
TO  $230 \pm 10$  B.H.N  
ULTRASONIC QUALITY

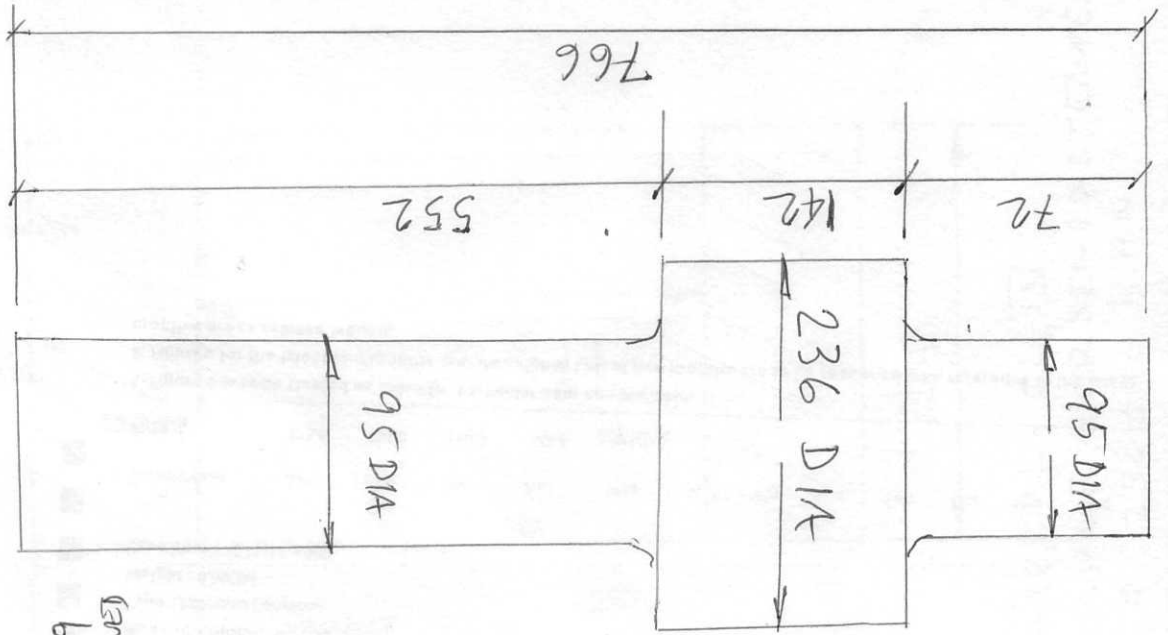
FORGED BLANK,  
SKETCH - 'B'



MATERIAL - CL-IV  
VOLUME HARDENED & TEMPERED  
TO  $230 \pm 10$  B.H.N  
ULTRASONIC QUALITY

FORGED SHAFT  
SKETCH - 'A'

MATERIAL: EN-9  
VOLUME HARDENED  
& TEMPERED TO  
250 ± 10 BHN  
ULTRASONIC  
QUALITY



FORGED BLANK  
SKETCH - 'C'

MATERIAL: CL-IV  
VOLUME HARDENED  
& TEMPERED TO  
230 ± 10 BHN  
ULTRASONIC  
QUALITY

